Data Sheet

Plug and Test[®] Torque Sensors Series R51

32-1136 REV 0319



Series R51 smart sensors measure bi-directional torque for numerous applications across virtually all industries. Interchangeable Jacobs chucks and bit holder add flexibility for a variety of applications. The sensors can be used as hand held devices or mounted to a test stand. Superb overload protection adds peace of mind. Capacities available from 10 ozFin to 100 lbFin [7 to 1150 Ncm]. Compatible with Mark-10 indicators (sold separately) through unique Plug & Test^{*} technology. Includes a certificate of calibration with data.

Specifications

Accuracy:	±0.2% of full scale + indicator						
Chuck opening range:	G1016-1: 0.028 - 0.25 in [0.7 - 6.3 mm] G1016-2: 0.062 - 0.375 in [1.6 - 9.5 mm] G1016-3: 0.078 - 0.5 in [2.0 - 12.7 mm] G1017: 0.25 in [6.3 mm] hex						
Safe overload:	MR51-10Z - MR51-50Z: 300% of full scale MR51-12 - MR51-100: 150% of full scale						
Weight:	From 1.4 lb [0.6 kg]						

Features



Unique Plug & Test* technology allows for interchangeable sensors to be used with any Mark-10 indicator. All calibration and configuration data is saved in the smart connector.



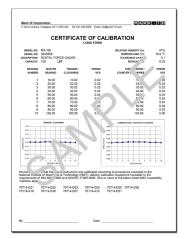
The Plug & Test* connector locks into the receptacle in the indicator when fully inserted. Dual buttons on the indicator housing release the connector for easy removal. Gold plated spring contacts ensure long lasting and reliable connection.



 A Series R51 torque sensor is shown mounted to a model TSTM-DC motorized torque test stand using optional AC1015 mounting kit.



Series R51 feature unique interchangeability with three chuck attachment sizes as well as a bit holder. The attachment is mated to the main sensor body with a pin, while a threaded ring holds the attachment in place.



 Included certificate of calibration contains
10 data points in each measuring direction.





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Attachments

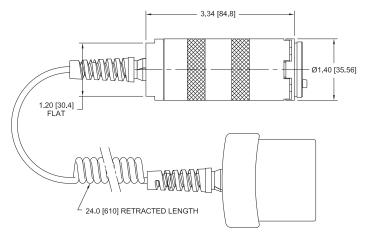
Select one or more of the following chucks or bit holder:

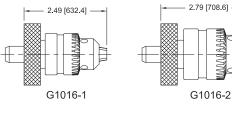
G1016-1	Jacobs chuck for R51, 0.028 - 0.25 in [0.7 - 6.3 mm]
G1016-2*	Jacobs chuck for R51, 0.062 - 0.375 in [1.6 - 9.5 mm]
G1016-3 *	Jacobs chuck for R51, 0.078 - 0.5 in [2.0 - 12.7 mm]
G1017	Bit holder for R51, 0.25 in [6.3 mm]

* Due to the increased possibility of overload, these attachments are recommended for use only with an MR51-12 or higher capacity model.



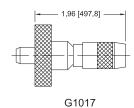
Dimensions in [mm]





3.30 [838.2]

G1016-3



Capacity x Resolution

Model No.	With Models M7I & M5I indicators						With Model M3I indicator					
	lbFin	ozFin	lbFft	gFcm	kgFmm	Nmm	Ncm	Nm	lbFin	ozFin	kgFmm	Ncm
MR51-10Z	-	10 x 0.005	-	700 x 0.5	7 x 0.005	70 x 0.05	7 x 0.005	-	-	10 x 0.01	7 x 0.005	7 x 0.005
MR51-20Z	-	20 x 0.01	-	1400 x 1	14 x 0.01	140 x 0.1	14 x 0.01	-	-	20 x 0.02	14 x 0.01	14 x 0.01
MR51-50Z	-	50 x 0.02		3600 x 2	36 x 0.02	350 x 0.2	35 x 0.02		-	50 x 0.05	36 x 0.05	35 x 0.05
MR51-12	12 x 0.005	192 x 0.1	1 x 0.0005	-	-	-	135 x 0.1	1.35 x 0.001	12 x 0.01	192 x 0.2	-	135 x 0.1
MR51-50	50 x 0.02	800 x 0.5	4 x 0.002	-	-	-	570 x 0.5	5.7 x 0.005	50 x 0.05	800 x 1	-	570 x 0.5
MR51-100	100 x 0.05	1600 x 1	8 x 0.005	-	-	-	1150 x 0.5	11.5 x 0.005	100 x 0.1	1600 x 2	-	1150 x 1





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